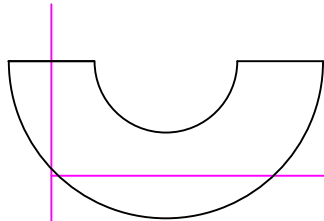
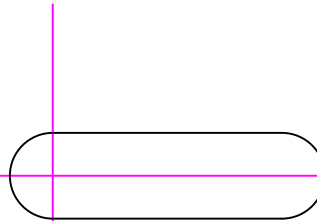


# LONG RADIUS 180°

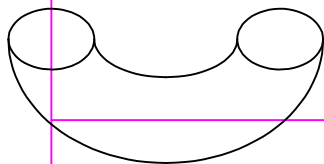
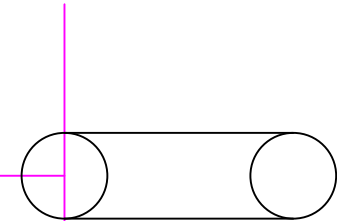
FRONT



TOP



BOTTOM



BLOCK LEGEND:  
180 LR BW CS 1  
90 = TYPE  
LR = LONG RADIUS

STANDARD BLOCK LEGEND INFO:  
BW - BUTTWELD  
CS = CARBON STEEL  
DS = DOUBLE LINE  
SL = SINGLE LINE