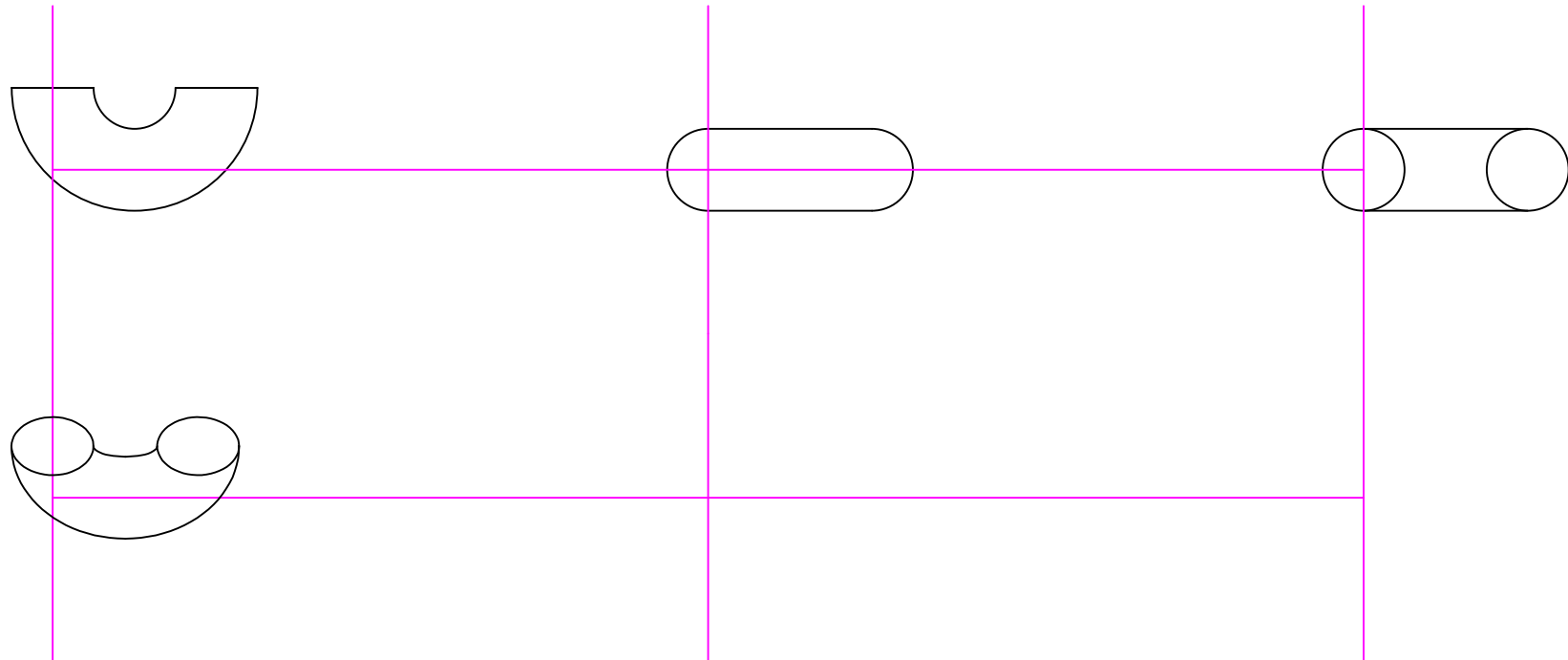


SHORT RADIUS 180°

FRONT

TOP

BOTTOM



BLOCK LEGEND:
180 SR BW CS 1
90 = TYPE
SR = SHORT RADIUS

STANDARD BLOCK LEGEND INFO:
BW - BUTTWELD
CS = CARBON STEEL
DS = DOUBLE LINE
SL = SINGLE LINE