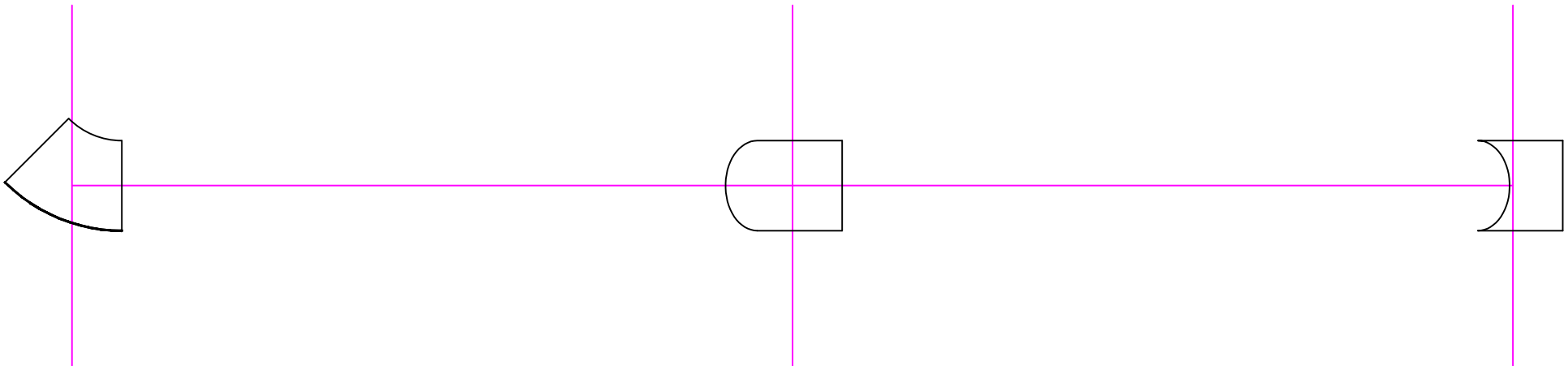


SHORT RADIUS 90°

FRONT

TOP

BOTTOM



BLOCK LEGEND:

45 LR BW CS 1
90 = TYPE
LR = LONG RADIUS

STANDARD BLOCK LEGEND INFO:

BW - BUTTWELD
CS = CARBON STEEL
DS = DOUBLE LINE
SL = SINGLE LINE